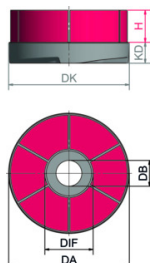


## Disc brush HFB



### ArtNr. 60536530

HFB disc brushes dense filling (6) dia 150 mm abrasive nylon KK PA6.12 crimped K120 / 1.10 mm trim length 40 mm bore 32DKN mm



## Characteristics

### Technical data

|                                      |                                                                                                                               |
|--------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| Overall Height [GH]                  | 65 mm                                                                                                                         |
| Filling Height [H]                   | 40 mm                                                                                                                         |
| Grit                                 | K120                                                                                                                          |
| Filling Material Diameter            | 1.10 mm                                                                                                                       |
| Bore Diameter [DB]                   | 32DKN mm                                                                                                                      |
| Net weight                           | 0.92 kg                                                                                                                       |
| Art. Description ERP                 | HFB disc brushes dense filling (6) dia 150 mm abrasive nylon KK PA6.12 crimped K120 / 1.10 mm trim length 40 mm bore 32DKN mm |
| Body Diameter [DK]                   | 150 mm                                                                                                                        |
| Body Thickness [KD]                  | 25 mm                                                                                                                         |
| Filling Diameter interior free [DIF] | 60 mm                                                                                                                         |
| RPM max.                             | 2500                                                                                                                          |
| Brush Diameter [D]                   | 145 mm                                                                                                                        |
| Filling material                     | KK PA6.12                                                                                                                     |
| Filling Material Shape               | Crimped                                                                                                                       |
| Arrangement HFB                      | Full-body (6)                                                                                                                 |
| Art. Group                           | HFB disc brushes                                                                                                              |

### Order information

|                   |                 |
|-------------------|-----------------|
| ArtNr             | 60536530        |
| EAN               | 4017359603666   |
| Commodity code    | 96035000        |
| Packing Unit      | 1 Stk./pcs./ud. |
| PEFC              | No              |
| Country of origin | D               |

### Marketing

|                               |                                                                                                                |
|-------------------------------|----------------------------------------------------------------------------------------------------------------|
| Utilizing Industries          | Automotive industry   Metalworking industry                                                                    |
| Application                   | Deburring   Rounding edges   Cleaning                                                                          |
| Application Description       | The HFB disc brush is used for deburring, rounding edges and cleaning.                                         |
| Article Description Marketing | Disc brush HFB                                                                                                 |
| On Stock as per Catalogue     | Yes                                                                                                            |
| Catalogue Page                | 152                                                                                                            |
| Product Description short     | HFB disc brush with a body diameter of 150 mm, double keyway and 120-grit abrasive filaments with ceramic grit |

### Product Description long

The HFB disc brush with ceramic grit abrasive filaments is for stationary use in machining centres for deburring, rounding edges, cleaning and planing surfaces. The maximum speed is 2500 RPM. Of premium "Made in Germany" quality, this product is frequently used in the automotive and metalworking industries, and in motor manufacturing.

|                   |                                                                                                                                                                                                    |
|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Keywords          | Automotive industry   Metalworking industry   Deburring   Rounding edges   Cleaning   Aluminium   Stainless steel   NF metals, hard   Steel   Abrasive filaments   Ceramic grit   Disc brush   HFB |
| Processed Surface | Aluminium   Stainless steel   Steel   NF metals, hard                                                                                                                                              |

## Description

### HFB disc brushes

HFB disc brushes from LESSMANN are excellent for deburring and edge rounding on workpieces with flat surfaces. They can achieve high efficiency not only in machining centres, but also in continuous deburring machines with planetary brush systems.