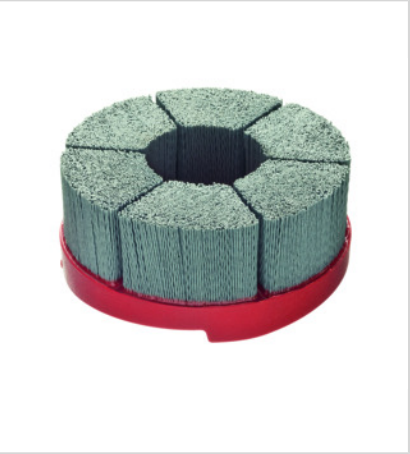
LESSMANN®
THE GERMAN BRUSH COMPANY

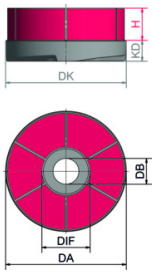
DATASHEET

Disc brush HFB



ArtNr. 60221420

HFB disc brushes dense filling (4) dia 75 mm abrasive nylon SIC PA6.12 crimped K80 / 1.20 mm trim length 35 mm bore 22DKN mm



Characteristics

Technical data

Overall Height [GH]	55 mm
Filling Height [H]	35 mm
Grit	K80
Filling Material Diameter	1.20 mm
Bore Diameter [DB]	22DKN mm
Net weight	0.202 kg
Art. Description ERP	HFB disc brushes dense filling (4) dia 75 mm abrasive nylon SIC PA6.12 crimped K80 / 1.20 mm trim length 35 mm bore 22DKN mm
Body Diameter [DK]	75 mm
Body Thickness [KD]	20 mm
Filling Diameter interior free [DIF]	34 mm
RPM max.	4500
Brush Diameter [D]	70 mm
Filling material	SIC PA6.12
Filling Material Shape	Crimped
Arrangement HFB	Full-body (4)
Art. Group	HFB disc brushes

Order information

ArtNr	60221420
EAN	4017359589601
Commodity code	96035000
Packing Unit	1 Stk./pcs./ud.
PEFC	No
Country of origin	D

Marketing

Utilizing Industries	Automotive industry | Metalworking industry
Application	Deburring | Rounding edges | Cleaning
Application Description	The HFB disc brush is used for deburring, rounding edges and cleaning.
Article Description Marketing	Disc brush HFB
On Stock as per Catalogue	Yes
Catalogue Page	152
Product Description short	HFB disc brush with a body diameter of 75 mm, double keyway and 80-grit silicon carbide bristles
Product Description long	The HFB disc brush with silicon carbide bristles is for stationary use in machining centres for deburring, rounding edges, cleaning and planing surfaces. The maximum speed is 4500 RPM. Of premium "Made in Germany" quality, this product is frequently used in the automotive and metalworking industries, and in motor manufacturing.

Keywords	Automotive industry | Metalworking industry | Deburring | Rounding edges | Cleaning | Aluminium | Stainless steel | Steel | Abrasive filaments | SIC | Disc brush | HFB
Processed Surface	Aluminium | Stainless steel | Steel

Description

HFB disc brushes
HFB disc brushes from LESSMANN are excellent for deburring and edge rounding on workpieces with flat surfaces. They can achieve high efficiency not only in machining centres, but also in continuous deburring machines with planetary brush systems.